

K
2007

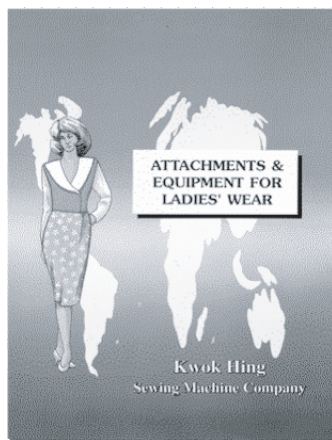
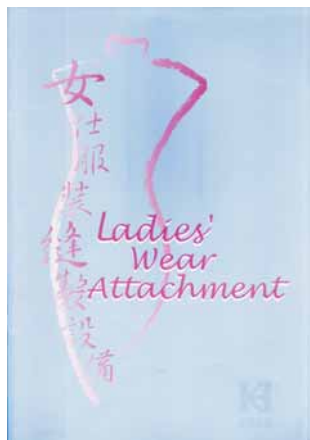
Spare Parts &

Attachment of Lingerie

女仕服裝縫製設備

SPARE PARTS & ATTACHMENT OF
LINGERIE

前言 Preface



本書為國興針車公司出版的2007年女仕服裝縫製設備目錄，是繼1996、2002年出版的第三個版本，內容主要收錄合用於女仕服裝、胸罩和內衣褲等生產的零件、包縫器等配件。

本書製作雖然簡陋，幸而仍深受大家歡迎。而且我們自創的零件設計及專用零件號碼系統，亦能得到各同業的廣泛使用，實是本公司的榮幸。

隨著不同物料的出現及縫製技術的革新，我們需要一本更專業詳盡的工具書。第三版的內容亦注入了不少新產品。而且所有產品均會以實物相片在新書中展示，使用方法及完成效果也有詳盡說明。

工欲善其事，必先利其器。胸罩的生產可說是製衣業中最複雜的。若要提高生產力、簡化工序、減低成本，選擇適合的零件配件絕對不能馬虎。在這一方面，這本書一定可以為閣下效勞。而且我們還可以為閣下特製配備，解決生產疑難。我們的產品繁多，書中不能盡錄。如果未能在書中找到閣下所需，敬請聯絡我們。本公司的網頁<http://www.kwokhing.com>，亦會定期提供縫製資訊，歡迎閣下瀏覽參考及指教。

This book is a third edition, after the publishing in 1996 and 2002. This is a guide-book which has drawn on the expert knowledge of production in brassiere, lingerie and other ladies' wear. It shows many innovative and redesigned products. All the products are shown with illustrative examples.

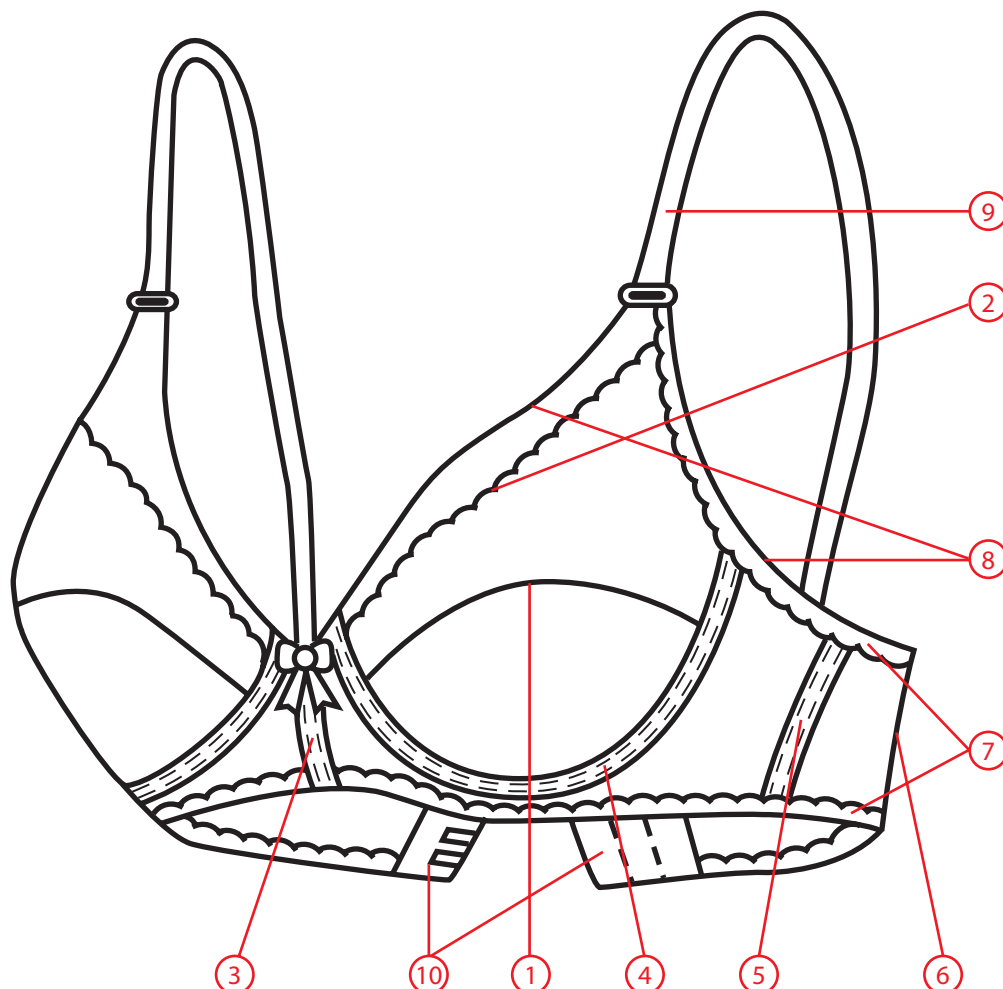
The production of brassiere is one of the most complicated in garment industries. Suitable equipment and attachments can enhance productivity, simplify production process and reduce cost. We have strong manufacturing experience in sewing machine and attachments. We believe in that this book is helpful for you.

Progress is our most important product. We always keep on improving our product. If you have any advice or need any tailor-made services, please feel free to contact us. This book can't be updated everyday, but our website **www.kwokhing.com** can provide the most updated information and introduction of new product. You are welcome to visit it and give us your valuable comment.

內容 Contents

	頁數 Page A, B
胸罩製作圖解 Brassiere Production Illustration	
人字縫 Zigzag	
標準壓腳 Standard Feet	1
針板及送布齒 Needle Plate & Feed Dog	2
導傍及高低壓腳 Guiding & Compensating Feet	3
網條及鬆緊帶 Tape & Elastic	6
包邊及摺邊 Binding & Hemming	9
擺針凸輪 Needle Vibrating Cam	12
透明塑膠壓腳 Transparent Plastic Presser Feet	14
接合縫及底網條 Butting Seam & Undertape	15
特別應用人字縫零件 Zigzag Parts for Special Application	15
百福人字縫 Pfaff Zigzag	16
雙針 Double Needles	
胸罩杯及鋼線助縫設備 Attachment for Bra Cup & Underwire	17
面貼網條—助縫設備 Tape Attaching - Attachment	18
面貼網條—壓腳 Tape Attaching - Attaching Feet	19
面貼網條—針位 Tape Attaching - Gauge Set	20
包邊針位 Binding Gauge Set	22
其他針位 Other Gauge Set	22
其他 Others	
鬆緊帶調節器 Tension Device	24
其他配件 Other Parts	25
送料器 Tape Feeder	27

胸罩製作圖解 Brassiere Production Illustration

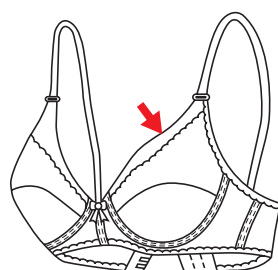


1. 杯位合併縫及襯裡 Butting Seam for Cup



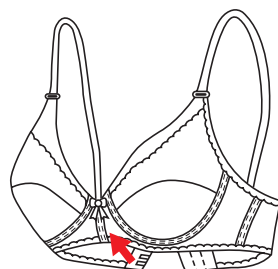
零件號	Parts Number	頁數	Page
23770, 23770K		7	
22815 & 22223		15	
22187 & 22223		15	
24711		18	
KHF63		18	
21010		20	
23061		20	
23071		20	
23207		20	
224053 & 224029		22	

2. 杯位紗網及花邊 Lace On The Cup Piece



210604 & 210524	2
22186 & 417921	2
503733N & 503734N	2
503605 & 541647	2
51768 & 417920	3
107-4L, 107-5L	3
107-6L	4
107-CL	4
107-DL, 107-DR	4
266125, 3706, 3707	5
107-029, 107-029K	6
107-G5L	6
23769	6
23781	8
210562A, 210516A, 210596A	11
KHF81	18
212-684	18
212-005A	19
212-112	19
23072	20
SP-18N	25
KHF83	25

3. 胸罩中央部份 Center Piece



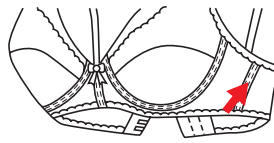
KHF71	17
24711	18
21139	19
23073	20
21010	20
224053 & 224029	22
212-112K	22
23069	23
KH373-75	25

4. 胸杯接合及鋼圈加固 Cups Setting and Underwire



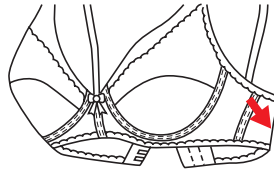
KHF68	17
KHF71	17
KHF77	17
KHF78	17
KHF92	17
KHF97	17
KHF99	18
KHF38	18
KHF63	18
24711	18
21140	19
23061	20
23207	20
21010	20
S570AL, S570AR	21
223884H & 223628H	21
21014	22
224053 & 224029	22
223773	23
23388	23

5. 兩側及背部硬片 Brassiere Strip Supporting



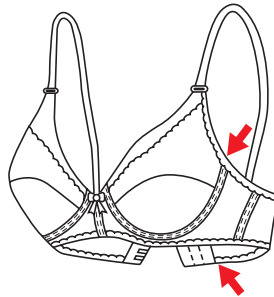
零件號	Parts Number	頁數	Page
KHF63		18	
KHF96, 212-96		18	
23061		20	

6. 中央、兩側及背部合併 Join Side and Back Piece to Center Piece



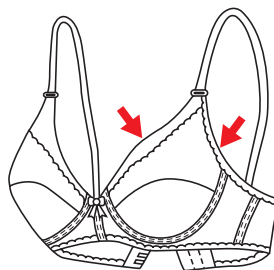
212-005A	19
212-112	19
21010	20
23071	20
23073	20

7. 鬆緊帶 Elastic Tape



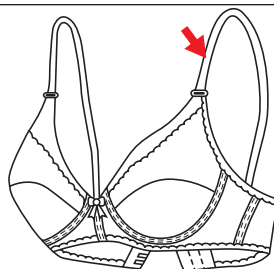
210603, 210523	2
51768, 417920	3
107-030	6
107-G5L	6
23766A	6
23769	6
23771, R23771	7
23771R, 23771S	7
23772	7
23779	7
23779A, 23779R, 23780	8
23781, 23782	8
23425	8
603766	8
B109	9
R438CK, 438GA, 438GA-1	16
438C	16
KHF36	22
457G-188, 457T1, 457T2,	24
KH457-T1, KH457-T2	24

8. 包邊縫 Binding



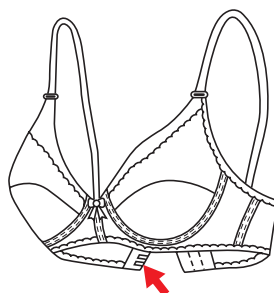
KHF47	9
210569-A, 210569-B	10
KHF76	10
KHF79	10
KHF59	11
210562A, 210516A, 210596A	11
KHF36	22
K10	25
KHF57, KHF62	26

9. 肩帶 Straps



23766A	6
23771, R23771	7
23782	8
23425	8
603766	8
457G-188, 457T1, 457T2,	24
KH457-T1, KH457-T2	24
KHF57, KHF62	26

10. 背扣 Eye and Hook



107-086	1
107-254	1
241375	1
503733N, 503734N	2
210603 & 210523	2
210604 & 210524	2
107-CL	4
107-DL, 107-DR	4
266125, 3706, 3707	5
235-12551	15
KH373-86	25
107-089, 210595, 210515	26

K標準壓腳 Standard Feet



107-086

壓腳寬度
Presser Foot Width:
10mm



107-254

壓腳寬度
Presser Foot Width:
14.5mm



210569

壓腳寬度
Presser Foot Width:
15mm



241375

壓腳寬度
Presser Foot Width:
11mm



411314

壓腳寬度
Presser Foot Width:
17mm



503595

壓腳寬度
Presser Foot Width:
18.7mm



503689

壓腳寬度
Presser Foot Width:
16mm



503690

壓腳寬度
Presser Foot Width:
19mm

K 針板及送布齒 Needle Plate & Feed Dog



210600 針板
Needle Plate

針孔寬度
Needle Hole Width:
6.9mm

210518 送布齒
Feed Dog

齒面寬度
Teeth Width:
13.3mm



210603 針板
Needle Plate

針孔寬度
Needle Hole Width:
6mm

210523 送布齒
Feed Dog

齒面寬度
Teeth Width:
13.5mm



210604 針板
Needle Plate

針孔尺寸
Needle Hole Size:
3mm x 1.2mm

210524 送布齒
Feed Dog

齒面寬度
Teeth Width:
10.5mm



503733N 針板
Needle Plate

針孔寬度
Needle Hole Width:
6mm

503734N 送布齒
Feed Dog

齒面寬度
Teeth Width:
13.5mm



22186 針板
Needle Plate
(連22186-3F 3針刺仔)
(with 22186-3F 3 needle support-
ing finger)

22186-2M (2mm)
雙針刺仔
2 Needle Supporting Finger

22186-3M (3mm)
雙針刺仔
2 Needle Supporting Finger

417921 送布齒
Feed Dog



503605 針板
Needle Plate

針孔寬度
Needle Hole Width:
10mm

541647 送布齒
Feed Dog

齒面寬度
Teeth Width:
17.5mm

鑽石紋
Diamond Cut



51768-L 針板 Needle Plate

針孔寬度
Needle Hole Width:
10.3mm

417920-L 送布齒 Feed Dog

齒面寬度
Teeth Width:
17.5mm
中排齒排列
Teeth number of Mid-row:
5T + 8T



51768-S 針板 Needle Plate

針孔寬度
Needle Hole Width:
10.3mm

417920-S 送布齒 Feed Dog

齒面寬度
Teeth Width:
17.5mm
中排齒排列
Teeth number of Mid-row:
6T + 9T



51768-SN 針板 Needle Plate

針孔寬度
Needle Hole Width:
10.3mm

417920-SN 送布齒 Feed Dog

齒面寬度
Teeth Width:
17.5mm
中排齒排列
Teeth number of Mid-row:
6T + 9T



225-81409S 針板 Needle Plate

針孔寬度
Needle Hole Width:
10.5mm

225-81508S 送布齒 Feed Dog

齒面寬度
Teeth Width:
18mm

For JUKI LZ-2280 Zigzag Machine
重機LZ-2280人字車適用



225-48010 針板 Needle Plate

針孔寬度
Needle Hole Width:
6mm

225-48119 送布齒 Feed Dog

齒面寬度
Teeth Width:
13.5mm

For JUKI LZ-2280 Zigzag Machine
重機LZ-2280人字車適用

K 導傍及高低壓腳 Guiding & Compensating Feet



107-4L

壓腳寬度
Presser Foot Width:
18mm



107-5L

壓腳寬度
Presser Foot Width:
13.3mm



107-6L

壓腳寬度
Presser Foot Width:
11.6mm



107-CL

左高低壓腳
Left Compensating Foot



107-DL

兩級左高低壓腳
2 Step Left Compensating
Foot



107-DR

兩級右高低壓腳
2 Step Right Compensat-
ing Foot



107SGL

左傍壓腳
Left Compensating Guide



107SGR

右傍壓腳
Right Compensating Guide



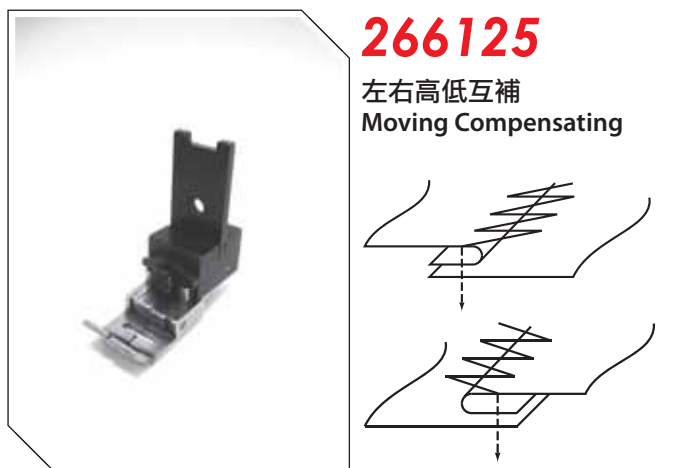
457-CL

左傍壓腳
Left Compensating Guide



457-CR

右傍壓腳
Right Compensating Guide



GB107

傍位
Edge Guide



K 綑條及鬆緊帶 Tape & Elastic

107-029

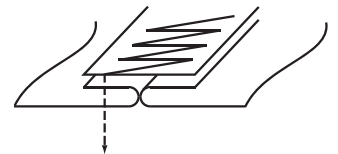
最大綑條尺寸
Max. Tape Size:
34mm



107-029K

附中央導向片面貼壓腳
Tape Attaching with Center
Guide

可調校綑條尺寸
Adjustable Tape Size:
0 ~ 20mm



107-030

附滾輪面貼壓腳
Tape Attaching with Roller
Guide

可調校綑條尺寸
Adjustable Tape Size:
0 ~ 8mm

針孔寬度
Needle Hole Wide:
7mm



107-G5L

鬆緊帶尺寸
Elastic Tape Size:
7 ~ 17mm



23766A (457GB)

可調校鬆緊帶尺寸
Adjustable Elastic Tape Size:
5 ~ 18mm



23769

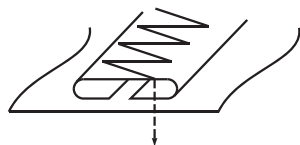
可調校鬆緊帶尺寸
Adjustable Elastic Tape Size:
7 ~ 20mm





23770

面貼壓腳
Zigzag Tape Attaching Foot



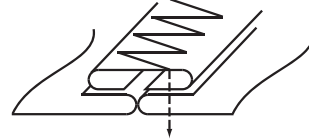
Tape Size 入口	Finished Size 出口
5/8"	5/16"



23770K

開式縫面貼壓腳
Zigzag Open Seam Tape Attaching Foot

(附中央導向片)
(with Center Guide)



Tape Size 入口	Finished Size 出口
5/8"	5/16"



23771 (107C)

鬆緊帶尺寸
Elastic Tape Size:
7.4 ~ 21.5mm

壓腳寬度
Foot Width:
11mm



23771R

鬆緊帶尺寸
Elastic Tape Size:
7.4 ~ 21.5mm

壓腳寬度
Foot Width:
11mm



23771S

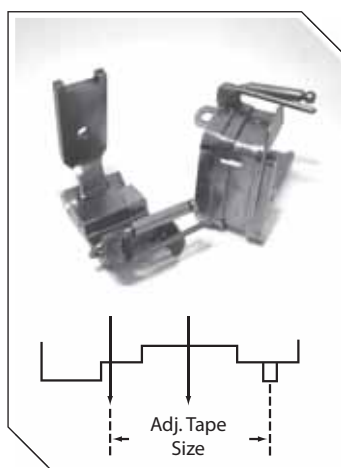
人字縫導邊壓腳(窄)
Zigzag Guiding Presser
Foot (Narrow)



R23771

滾輪壓腳
Roller Feet

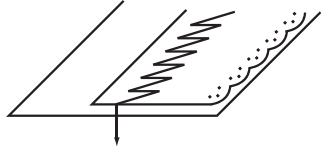
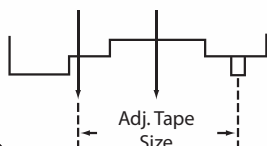
最大鬆緊帶尺寸
Max. Elastic Tape Size:
20mm



23772 (107E)

彈性花邊面貼用
For Elastic Tape or Lace

最大鬆緊帶尺寸
Max. Elastic Tape Size:
16mm



23779 (457A)

鬆緊帶尺寸
Elastic Tape Size:
4 ~ 15mm



23779A

交疊縫合
For Cross Joint

鬆緊帶尺寸
Elastic Tape Size:
4 ~ 15mm

針孔寬度
Needle Hole Width:
10mm



23779R

附滾輪面貼壓腳
Tape attaching with Roller
Guide

鬆緊帶尺寸
Elastic Tape Size:
4 ~ 15mm

針孔寬度
Needle Hole Width:
10mm



23780 (457A1)

附導帶坑面貼壓腳
Grooved Tape Attaching
Foot

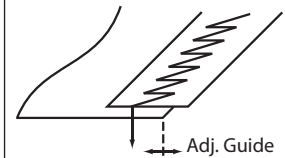
鬆緊帶尺寸
Elastic Tape Size:
5 ~ 14mm



23781

鬆緊帶尺寸
Elastic Tape Size:
7.4 ~ 21.5mm

壓腳寬度
Foot Width:
11mm



23782

壓腳連導片
Presser Feet with Adjust-
able Guide

23782-G

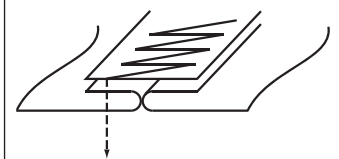
調節式導片
Adjustable Guide



23870

可調校網條尺寸
Adjustable Tape Size:
10 ~ 13mm

針孔尺寸
Needle Hole Size:
10 x 1.5mm



23425

鬆緊帶面貼壓腳
Elastic Shirring Foot

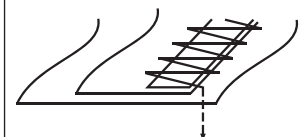
鬆緊帶入口尺寸
Elastic Tape Size:
1/8", 3/16", 1/4", 3/8", 1/2"



603766

調節式三層面貼壓腳
Adjustable 3 Layers Tape
Attaching Foot

(鬆緊帶可用)
(Applicable for Elastic Tape)





B109

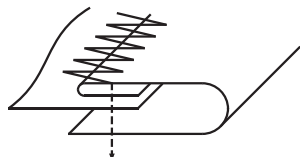
重機LZ-2280人字車適用
For JUKI LZ-2280 Zigzag
Machine

K 包邊及摺邊 Binding & Hemming



KHF36A

人字縫包邊器
Edge Binder for Zigzag
(薄身皮革及塑膠材料用)
(For Thin Leather and Plastic
Material)

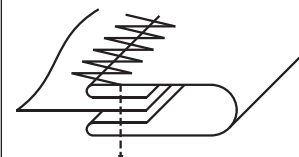


Tape Size 入口	1/2"	9/16"	3/4"
Finished Size 出口	3/16"	3/16"	1/4"



KHF36B

人字縫包邊器
Edge Binder for Zigzag
(薄身皮革及塑膠材料用)
(For Thin Leather and Plastic
Material)

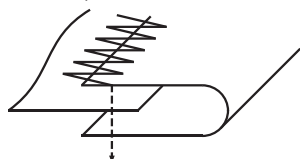


Tape Size 入口	1"	3/4"
Finished Size 出口	1/4"	3/16"



KHF36C

人字縫包邊器
Edge Binder for Zigzag
(薄身皮革及塑膠材料用)
(For Thin Leather and Plastic
Material)

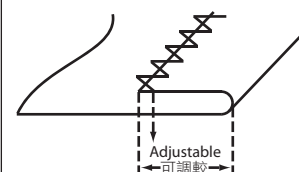


Tape Size 入口	1/2"	14mm	5/8"
Finished Size 出口	1/4"	7mm	5/16"



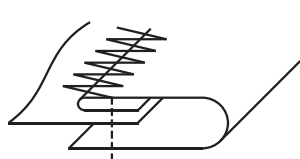
KHF47

調節式上摺摺邊器
Adjustable Upturn
Hemmer for Zigzag
(摺疊尺寸可調節)
(Folding Size is Adjustable)



KHF59A

人字縫包邊器
Edge Binder for Zigzag

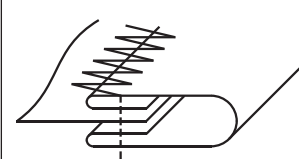


Tape Size 入口	1/2"	3/4"
Finished Size 出口	3/16"	1/4"



KHF59B

人字縫包邊器
Edge Binder for Zigzag

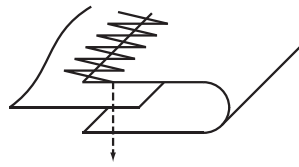


Tape Size 入口	1"	3/4"
Finished Size 出口	1/4"	3/16"



KHF59C

人字縫包邊器
Edge Binder for Zigzag



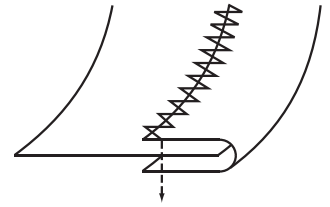
Tape Size 入口 1/2" 14mm 5/8"
Finished Size 出口 1/4" 7mm 5/16"



KHF76

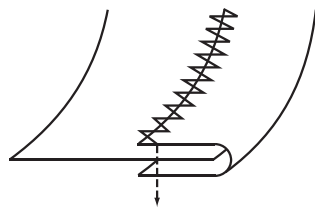
胸罩包邊器
Brassiere Edge Binder

出口
Finished Size:
5.2mm, 6.4mm, 8mm



KHF79

胸罩包邊器
Brassiere Edge Binder



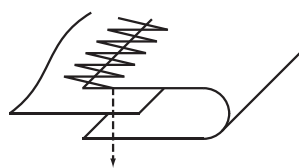
S107H

摺邊
Hemming:
2.5mm, 3mm, 4mm



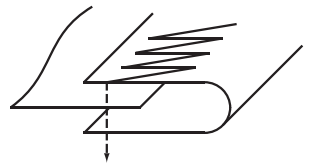
210569A

壓腳寬度
Presser Foot Width:
13mm



210569B

壓腳寬度
Presser Foot Width:
13mm



210562A-2 壓腳 Presser Foot

壓腳寬度
Presser Foot Width:
14.5mm

210524S 送布齒 Feed Dog

齒面寬度
Teeth Width:
10mm

210604S 針板 Needle Plate



210562A-3 壓腳 Presser Foot

壓腳寬度
Presser Foot Width:
14.5mm

210516A-3 送布齒 Feed Dog

齒面寬度
Teeth Width:
10mm

210596A-3 針板 Needle Plate



210562A-4 壓腳 Presser Foot

壓腳寬度
Presser Foot Width:
16mm

210516A-4 送布齒 Feed Dog

齒面寬度
Teeth Width:
14mm

210596A-4 針板 Needle Plate



210562A-5 壓腳 Presser Foot

壓腳寬度
Presser Foot Width:
18mm

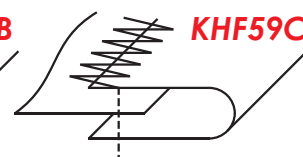
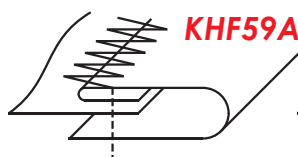
210516A-5 送布齒 Feed Dog

齒面寬度
Teeth Width:
17.5mm

210596A-5 針板 Needle Plate

特厚針板 Extra Thick Needle Plate

包邊器連針位 (KHF59) Binder & Gauge Set



Tape Size 入口	1/2"	3/4"
Finished Size 出口	3/16"	1/4"

Tape Size 入口	1"	3/4"
Finished Size 出口	1/4"	3/16"

Tape Size 入口	1/2"	14mm	5/8"
Finished Size 出口	1/4"	7mm	5/16"

Select one of the following Gauge Sets 選配以下其中一套針位

Presser Foot 壓腳

Feed Dog 送布齒

Needle Plate 針板

210562A-3

210516A-3

210596A-3

210562A-4

210516A-4

210596A-4

210562A-5

210516A-5

210596A-5

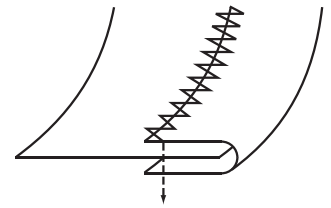
包邊器連針位 (KHF76) Binder & Gauge Set



KHF76

胸罩包邊器
Brassiere Edge Binder

出口
Finished Size:
5.2mm, 6.4mm, 8mm



Select one of the following Gauge Sets 選配以下其中一套針位

Presser Foot 壓腳	Feed Dog 送布齒	Needle Plate 針板
210562A-3	210516A-3	210596A-3
210562A-4	210516A-4	210596A-4
210562A-5	210516A-5	210596A-5

K 人字縫擺針凸輪 Zigzag Needle Vibrating Cam



411146 (502969)

人字凸輪
Zigzag Cam

Stitch Pattern 線跡模樣



Max Pattern Width 最大模樣寬度 ---

Max Stitch Width 最大擺動距離 ---



411394 (551893)

兩點人字凸輪
Plain Zigzag Cam

Stitch Pattern 線跡模樣



Max Pattern Width 最大模樣寬度 5mm

Max Stitch Width 最大擺動距離 ---



411462 (551895)

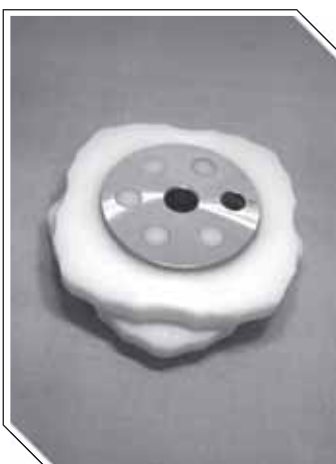
三點人字凸輪
2-Step Zigzag Cam

Stitch Pattern 線跡模樣



Max Pattern Width 最大模樣寬度 8mm

Max Stitch Width 最大擺動距離 ---



411362 (551897)

四點人字凸輪
3-Step Zigzag Cam

Stitch Pattern 線跡模樣



Max Pattern Width 最大模樣寬度 8mm

Max Stitch Width 最大擺動距離 ---



411295 (551899)

均寬扇狀凸輪(24針)
Even Width Scallop Cam
(24 Stitch)

Stitch Pattern 線跡模樣



(A) Max Pattern Width 最大模樣寬度 8mm

(B) Max Stitch Width 最大擺動距離 2.6mm



411360 (551901)

新月扇狀凸輪
Crescent Scallop Cam

Stitch Pattern 線跡模樣



(A) Max Pattern Width最大模樣寬度 8mm

(B) Max Stitch Width最大擺動距離 3.6mm



411464 (551903)

均寬扇狀凸輪(24針)
Even Width Scallop Cam
(24 Stitch)

Stitch Pattern 線跡模樣



(A) Max Pattern Width最大模樣寬度 8mm

(B) Max Stitch Width最大擺動距離 3.4mm



411358 (551905)

簡單扇狀凸輪
Rough Scallop Cam

Stitch Pattern 線跡模樣



(A) Max Pattern Width最大模樣寬度 8mm

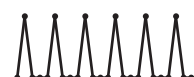
(B) Max Stitch Width最大擺動距離 2.4mm



411396 (551907)

4針暗縫凸輪
Blind Stitch Cam (4-Stitch)

Stitch Pattern 線跡模樣



Max Pattern Width最大模樣寬度 5mm

Max Stitch Width最大擺動距離 ---



411364 (551909)

6針暗縫凸輪
Blind Stitch Cam (6-Stitch)

Stitch Pattern 線跡模樣



Max Pattern Width最大模樣寬度 5mm

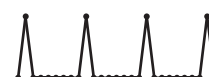
Max Stitch Width最大擺動距離 ---



411480 (551911)

8針暗縫凸輪
Blind Stitch Cam (8-Stitch)

Stitch Pattern 線跡模樣



Max Pattern Width最大模樣寬度 5mm

Max Stitch Width最大擺動距離 ---



411482 (551913)

12針暗縫凸輪
Blind Stitch Cam (12-Stitch)

Stitch Pattern 線跡模樣



Max Pattern Width最大模樣寬度 5mm

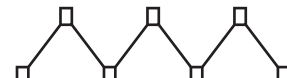
Max Stitch Width最大擺動距離 ---



411195

魚網狀高速人字車用凸輪
Fishing Net Cam for High
Speed Zigzag Machine

Stitch Pattern 線跡模樣



(A) Max Pattern Width最大模樣寬度 8mm

(B) Max Stitch Width最大擺動距離 6.5mm

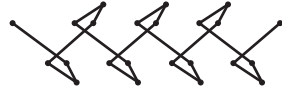
For 457A-104-M Fagoting Zigzag Machine
457A-104-M抽紗人字車適用



411196

魚網狀高速人字車用凸輪
Fishing Net Cam for High
Speed Zigzag Machine

Stitch Pattern 線跡模樣



For 457A-104-M Fagoting Zigzag Machine
457A-104-M抽紗人字車適用

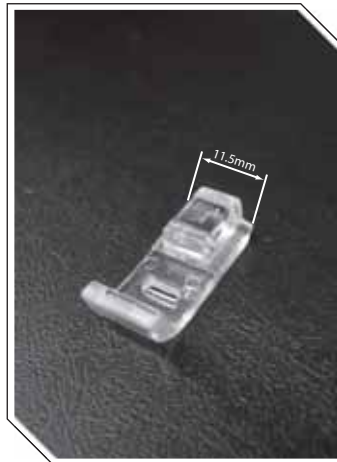
(A) Max Pattern Width最大模樣寬度 8mm
(B) Max Stitch Width最大擺動距離 6.5mm

K 透明塑膠壓腳 Transparent Plastic Presser Feet



PT-107

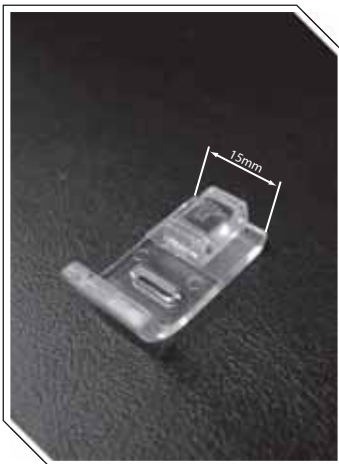
全鋼壓腳頭
Steel Presser Feet Head



T-086

壓腳寬度
Presser Foot Width:
11.5mm

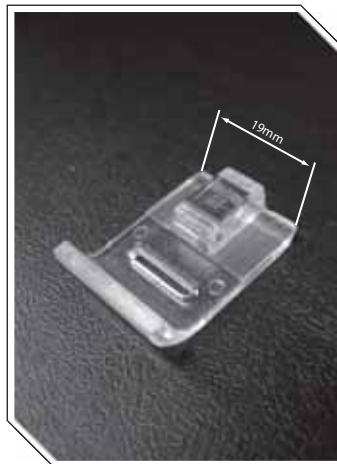
針孔尺寸
Needle Hole Size:
6mm x 1.5mm



T-254

壓腳寬度
Presser Foot Width:
15mm

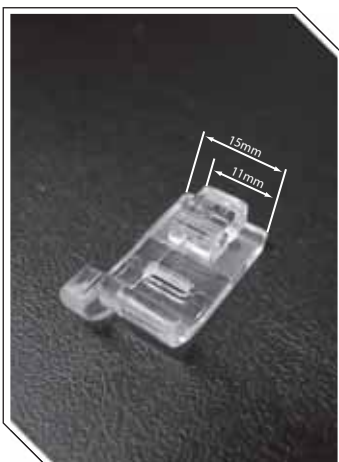
針孔尺寸
Needle Hole Size:
8mm x 1.5mm



T-314

壓腳寬度
Presser Foot Width:
19mm

針孔尺寸
Needle Hole Size:
11.5mm x 2mm

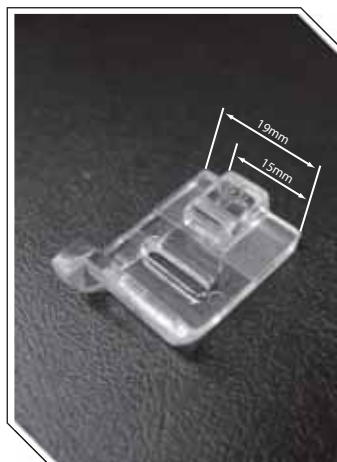


TL-107

左傍邊壓腳
Left Edge Guiding

傍位與針孔間之距離
Distance between Guide &
Needle Hole:
0mm

針孔尺寸
Needle Hole Size:
7mm x 1.5mm

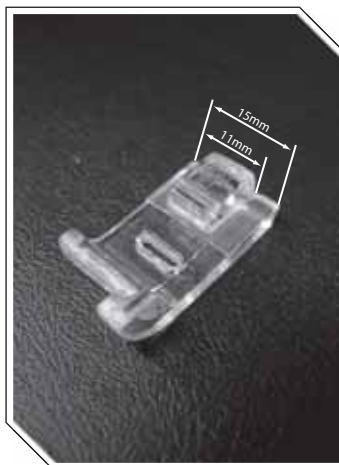


TL-457

左傍邊壓腳
Left Edge Guiding

傍位與針孔間之距離
Distance between Guide &
Needle Hole:
0mm

針孔尺寸
Needle Hole Size:
11.5mm x 2mm

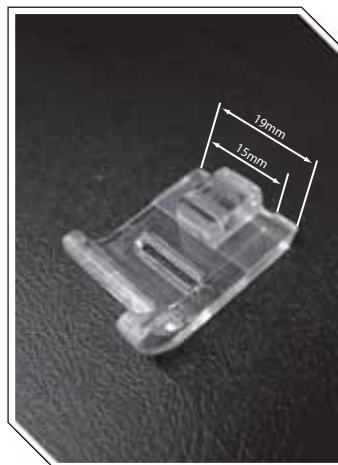


TR-107

右傍邊壓腳
Right Edge Guiding

傍位與針孔間之距離
Distance between Guide &
Needle Hole:
0mm

針孔尺寸
Needle Hole Size:
7mm x 1.5mm



TR-457

右傍邊壓腳
Right Edge Guiding

傍位與針孔間之距離
Distance between Guide &
Needle Hole:
0mm

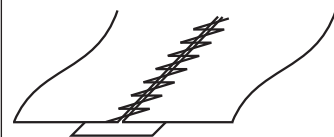
針孔尺寸
Needle Hole Size:
11.5mm x 2mm

K 接合縫及底綑條 Butting Seam & Undertape



22185 針板
Needle Plate

22223 送布齒
Feed Dog



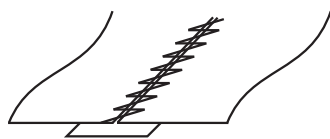
(胸罩杯狀接合縫用)
(For Butting Seam of Brassiere)



22187 針板
Needle Plate

(可調較底綑條尺寸)
(Under-tape Size Adjustable)

22223 送布齒
Feed Dog



(胸罩杯狀接合縫用)
(For Butting Seam of Brassiere)



KHF457

底綑條拉帶器
Undertape Folder



可用配件
Other Applicable Parts:
Needle Plate 針板 22185
Needle Plate 針板 22187

K 特別應用人字縫零件 Zigzag Parts for Special Application



235-12551

胸罩勾扣用
For Hooks & Eye of
Brassiere

K 百福人字縫 *PFAFF Zigzag*



R438
人字縫滾輪壓腳
Roller Zigzag Feet



R438CK
人字縫滾輪導傍壓腳
Roller Zigzag Feet with Guiding



438GA
附導帶坑導傍壓腳
Guiding Feet with Groove



438GA-1
附導帶坑導傍壓腳
Guiding Feet with Groove



91-052021-93
摺邊
Hemming:
2.5mm, 3mm, 4mm



438C
導傍壓腳
Guiding Feet

K 胸罩杯及鋼線助縫設備

Attachment for Bra Cup & Underwire



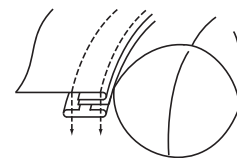
KHF68

胸罩胸杯部份接縫及襯裡貼邊
Lining Tape Attaching
Folder for Cup Sewing

針距

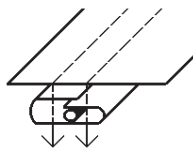
Needle Space:

1/8", 3/16", 1/4", 5/16", 3/8"



KHF71

胸罩鋼線包縫器
Bra Underwire Support
Attachment

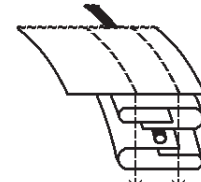


針距 Needle Space	入口 Tape Size	出口 Finished Size
1/4"	1-1/8"	3/8"
1/4"	1"	3/8"
3/16"	15/16"	5/16"
1/8"	3/4"	1/4"



KHF77

上下細條包鋼線貼邊器
Two-piece Bra Underwire
Support Attachment



針距 Needle Space	入口 Tape Size	出口 Finished Size
1/4"	1"	3/8"

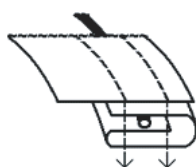


配合K41B使用
Fit to K41B Slide Plate



KHF78A

包鋼線貼邊器
Bra Underwire Support
Attachment

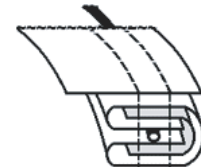


針距 Needle Space	入口 Tape Size	出口 Finished Size
1/4"	1-1/8"	3/8"



KHF78B

包鋼線貼邊器
Bra Underwire Support
Attachment

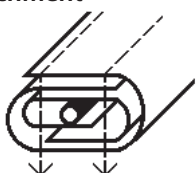


針距 Needle Space	襯裡 Lining	入口 Tape Size	出口 Finished Size
1/4"	3/4"	1-1/2"	3/8"



KHF92

胸罩鋼線包縫
Bra Underwire Support
Attachment

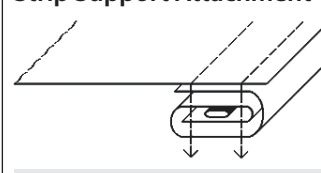


KHF92	S	L
Outer Tape Size 外帶尺寸	22mm	25mm
Inner Tape Size 內帶尺寸	20mm	23mm
Finished Size 出口	8mm	10mm
Needle Space 針距	1/4"	5/16"



KHF97

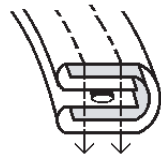
三重捲包硬片面貼器
Triple Folded Brassiere
Strip Support Attachment



針距 Needle Space	入口 Tape Size
3/16"	30mm
1/4"	40mm

**KHF99**

包鋼線貼邊器(直角曲咀)
Bra Underwire Support
Attachment (Right Angle)



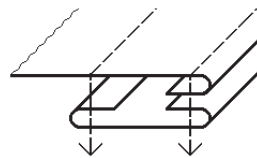
針距 Needle Space	入口 Tape Size	出口 Finished Size
3/16"	1-1/4"	5/16"
1/4"	1-1/2"	3/8"

K 面貼網條一助縫設備

Tape Attaching - Attachment

**KHF38**

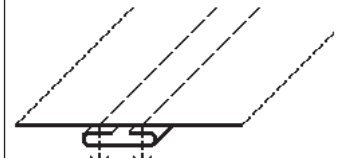
袖圈貼邊器
Sleeve Facing Folder



針距 Needle Space	出口 Finished Size
1/4"	3/8"

**KHF63**

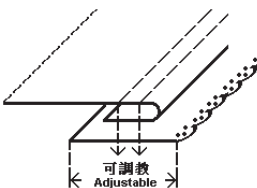
網條貼邊器(胸罩及內褲用)
Lining Tape Attaching
Folder for Bra / Lingerie



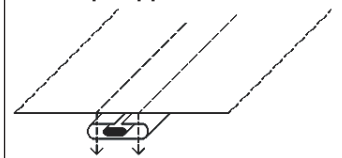
Needle Space 針距			
1/8"	3/16"	7/32"	1/4"
5/16"	3/8"	7/16"	1/2"

**KHF81**

可調式花邊貼邊器
Adjustable Lace Attaching
Folder

**KHF96**

胸罩用包硬片面貼器
Bra Strip Support Attachment



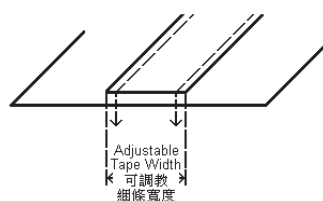
Needle Space 針距	
1/4"	

212-96

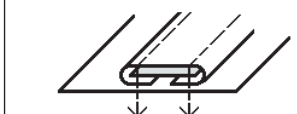
硬片導坑壓腳
Grooved Presser Foot for Strip

**212-684**

懸掛式導帶器
Suspending Tape Attach-
ment

**24711**

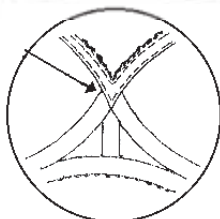
懸掛式面貼器
Suspended Tape Folder



針距 Needle Space	入口 Tape Size
3.2mm	15mm
4.8mm	18mm
6.4mm	23mm

21139 胸罩用導帶器 Strip Guide for Brassieres

21139A



KHF71

胸罩鋼線包縫器
Bra Underwire Support Attachment



21139B

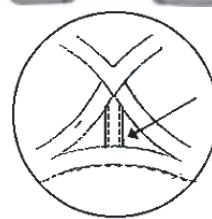


K41B

雙針車推板
Slide Plate for Double Needle Machine



21139C

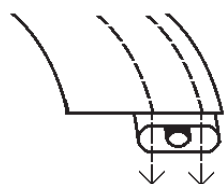


21139A或21139B配合K41B及KHF71一併使用
Fit 21139A or 21139B to K41B Slide Plate and KHF71 Folder



21140

胸圍鋼圈導帶器
Strip Guide with Cover Plate



Stripe Size 帶子尺寸

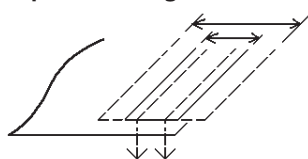
9mm 10mm 12mm

K面貼細條一壓腳
Tape Attaching
- Attaching Feet



212-005A

可調較面貼細條雙針壓腳
Double Needle Adjustable
Tape Attaching Foot

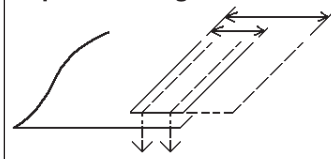


針距 Needle Space	入口 Tape Size
3.2mm	5.5mm ~ 22mm
4.8mm	6.5mm ~ 22mm
6.4mm	7.8mm ~ 22mm



212-112

可調較面貼細條雙針壓腳
Double Needle Adjustable
Tape Attaching Foot

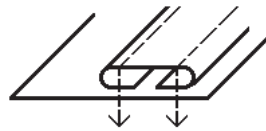


針距 Needle Space	入口 Tape Size
4.8mm	6.5mm ~ 11.2mm
6.4mm	8mm ~ 16.6mm



23061

面貼細條壓腳
Tape Attaching Foot

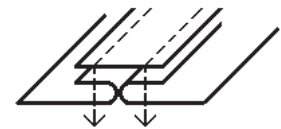


針距 Needle Space	入口 Tape Size	出口 Finished Size
3/16"	5/8"	5/16"
3/16"	3/4"	5/16"
1/4"	3/4"	3/8"
1/4"	7/8"	3/8"



23071

面貼細條壓腳
Open Seam Tape Attaching Foot

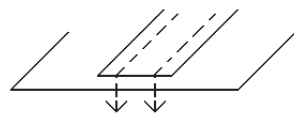


針距 Needle Space	針距
1/8"	3/16"
1/4"	7/32"



23072

調節式面貼細條壓腳
Adjustable Tape Attaching Foot

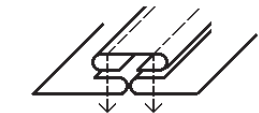


針距 Needle Space	可調節細條寬度 Adjustable Tape Size
1/4"	8.5mm ~ 16mm



23073

開式縫面貼細條壓腳
Open Seam Tape Attaching Foot

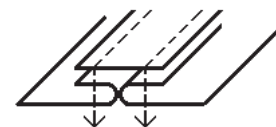


針距 Needle Space	入口 Tape Size	出口 Finished Size
3/16"	5/8"	5/16"
1/4"	3/4"	3/8"



23207

開式縫面貼細條壓腳
Open Seam Tape Attaching Foot



針距 Needle Space	針距	針距
1/8"	3/16"	1/4"

K 面貼細條一針位 Tape Attaching - Gauge Set

21010

胸罩面貼用針位
Gauge Set for Brassiere Tape Attaching



21010-1

右傍壓腳
Presser Feet with Right Compensating Guide

21010-2

導帶坑針板
Undercut Needle Plate

21010-3

送布齒
Feed Dog

針距 Needle Space	針距	針距	針距	針距
1/8"	3/16"	7/32"	1/4"	

21010A 胸罩面貼用針位 Gauge Set for Brassiere Tape Attaching



21010-1AL

左傍壓腳
Presser Feet with Left Edge Guide

21010-1AR

右傍壓腳
Presser Feet with Right Edge Guide

21010-2

導帶坑針板
Undercut Needle Plate

21010-3A

高低導帶送布齒
Compensating Feed Dog with Extra Tape Guide

針距 Needle Space	綑條出口 Finished Size
3/16"	5/16"
7/32"	11/32"
1/4"	3/8"

彎形面貼針位 Gauge Set for Curved Tape Attaching



S570AL

附左傍右向彎形坑壓腳
Right Curved Grooved Feet with Left Compensating Guide

針距 Needle Space	
3/16"	1/4"

S570AR

附右傍左向彎形坑壓腳
Left Curved Grooved Feet with Right Compensating Guide

針距 Needle Space	
3/16"	1/4"

223884H

彎形導帶坑針板
Curved Undercut Needle Plate

223628H

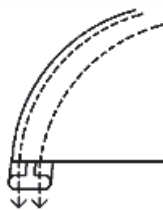
特高送布齒
Feed Dog (Extra High)

針距 Needle Space	
3/16"	1/4"

21014

胸罩彎形硬條針位

Gauge Set for Brassiere Curved Underwire Support

**21014-1**

右向彎形坑壓腳

Presser Feet Curvedly Grooved to Right

21014-2

加傍邊右彎導帶坑針板

Undercut Needle Plate with Extra Guide

21014-3

送布齒

Feed Dog

Needle Space 針距

3/16"

1/4"

224053

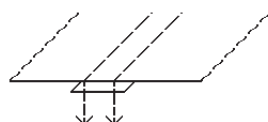
襯裡針板

Needle Plate with Tape Insert

224029

送布齒

Feed Dog

針距
Needle Space

4.8mm

6.4mm

最寬襯裡尺寸
Max Tape Size

8mm

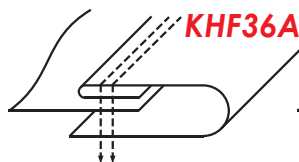
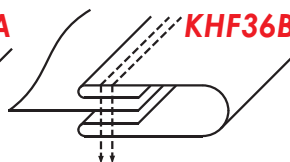
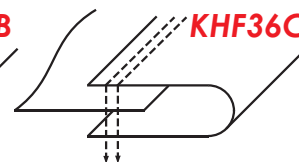
10mm

K 包邊針位

Binding Gauge Set

雙針 DOUBLE NEEDLES

包邊器連針位

(KHF36)**KHF36A****KHF36B****KHF36C**

入口 Tape Size	出口 Finished Size
1/2"	3/16"
9/16"	3/16"
1/4"	3/4"

入口 Tape Size	出口 Finished Size
1"	1/4"
3/4"	3/16"

入口 Tape Size	出口 Finished Size
1/2"	1/4"
14mm	7mm
5/8"	5/16"

23067NP Needle Plate 針板**23067FD** Feed Dog 送布齒**23067PF** Presser Foot 壓腳**112607SP** Slide Plate 推板

Size 尺寸

1/4"

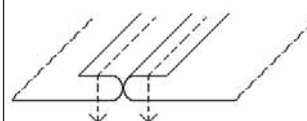
K 其他針位

Other Gauge Set

212-112K

開式縫中央傍片壓腳

Open Seam Guiding Foot



Needle Space 針距

1/8"

3/16"

7/32"

1/4"

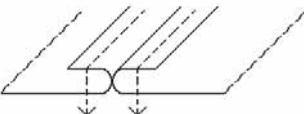
3/8"

1/2"

5/8"



23069
配合可拆除式中央導向片
(開式縫用)
With Removable Center
Guide for Open Seam



針距 Needle Space	
3/16"	1/4"



112W-C9
針距
Needle Space:
3/16", 1/4"



223773
傍邊壓腳
Edge Guiding Foot
針距
Needle Space:
3.2mm, 4.8mm, 6.4mm



24873S
薄料用針板
Needle Plate for Thin
Material

針距 Needle Space	
3/16"	1/8"

可用配件
Other Applicable Parts:
Feed Dog 送布齒 21010-3

23388 固定針針位
Box Type Gauge Set



23388-4
壓腳
Presser Feet

23388-5
固定針針板
Box Type Needle Plate

23388-6
固定針送布齒
Box Type Feed Dog

Needle Space 針距	1/8"	3/16"	1/4"

K 鬆緊帶調節器 *Tension Device*

2280-T1

滾輪式單層鬆緊帶調節器
Roller Type Single Tension
Device

(平均壓力分佈設計)
(Even Pressure Design)



2280-T2

滾輪式雙層鬆緊帶調節器
Roller Type Double Tension
Device

(平均壓力分佈設計)
(Even Pressure Design)



KH457-T1

單層鬆緊帶調節器
Single Tension Device

(平均壓力分佈設計)
(Even Pressure Design)



KH457-T2

雙層鬆緊帶調節器
Double Tension Device

(平均壓力分佈設計)
(Even Pressure Design)



457-T1

單層鬆緊帶調節器
Single Tension Device



457-T2

雙層鬆緊帶調節器
Double Tension Device



457G-188

鬆緊帶調節器
Tension Device





831T

雙針車用鬆緊帶調節器
Tension Device for Double
Needle Machine

K 其他配件 Other Parts



KH373-75

胸罩飾花用夾模
Clamp for Bra Corsage



KH373-86

釘勾扣夾模
Eye and Hook Clamp



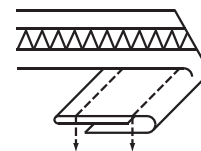
SP-18N

3mm單針右傍壓腳
Single Needle Presser Foot
with Right Compensating
Guide (3mm)



KHF83

繡縫車網條面貼器
Tape Attach Folder for
Covering Stitch



Tape Size 入口	Finished Size 出口
14mm	5.6mm
15mm	6.4mm
17mm	7.2mm
19mm	8.0mm
21mm	8.8mm

Assemble The Folder At The Front
of Covering Stitch Presser Foot
安裝於繡縫車壓腳前



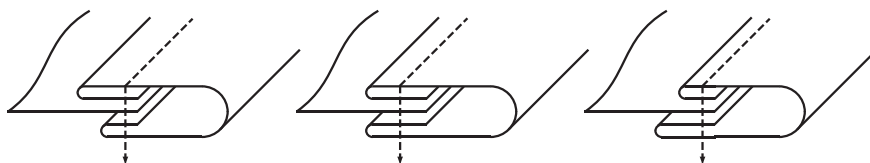
K10

平車直角包縫器
Right Angle Bias Binder

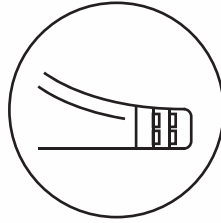
入口

Tape Size:

18mm, 20mm, 22mm, 24mm, 26mm, 28mm, 30mm, 32mm, 34mm, 36mm,
38mm, 40mm, 42mm, 45mm, 50mm



背扣針位 Gauge Set for Eye & Hook



107-089

壓腳

Presser Feet

210515

送布齒

Feed Dog

210595

有坑針板

Grooved Needle Plate

繡縫車直角鬆緊包邊器 Right Angle Elastic Binder for Covering Stitch Machine

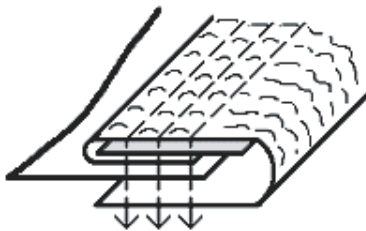
KHF57



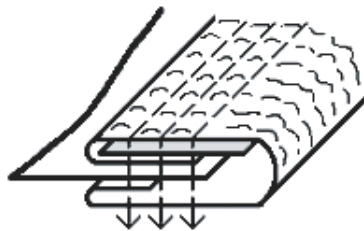
KHF62



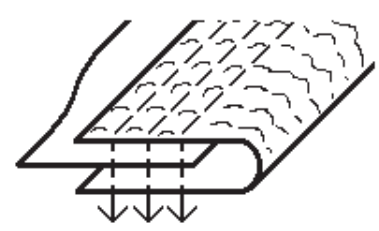
AE



BE



CE



Tape Size 入口	Finished Size 出口
3/4"	1/4"
15/16"	5/16"
1-1/8"	3/8"
1-3/8"	1/2"
1-5/8"	5/8"
1-7/8"	3/4"
2-1/8"	7/8"
2-3/8"	1"
2-5/8"	1-1/8"
2-7/8"	1-1/4"
3-1/8"	1-3/8"
3-3/8"	1-1/2"

Tape Size 入口	Finished Size 出口
1"	1/4"
1-1/4"	5/16"
1-1/2"	3/8"
1-3/4"	1/2"
2"	5/8"
2-1/4"	3/4"
2-1/2"	7/8"
2-3/4"	1"
3"	1-1/8"
3-1/4"	1-1/4"
3-1/2"	1-3/8"
3-3/4"	1-3/8"

Tape Size 入口	Finished Size 出口
1/2"	1/4"
5/8"	5/16"
3/4"	3/8"
7/8"	7/16"
1"	1/2"

Olympian
奧林比安

送料器 Tape Feeder

TF-713 / TF-813

TF-714 / TF-814

TF-714U



TF-713 / TF-813

側送型送料器
Lateral Tape Feeder

Max Width 最大寬度:	50mm (TF-713) / 90mm (TF-813)
Roller 送料輪:	鋼齒輪及塑膠輪(各一對) Steel & Plastic Rollers (One Pair Each)
Power 電源:	8W 110V ~ 220V
Packing Size 包裝尺寸:	45 x 29 x 27 cm

TF-713/TF-813送料器多用於直角包邊，置於縫紉機側面，由右至左將細條/布帶送至縫紉機及包邊器。每套送料器均附上鋼齒輪及膠輪各一對，以配合不同質料的細條及布帶。特設蜂鳴器，當送布輪遇上細條打結或不能順暢地送料時，便會發出警示並停止運作。TF-713採用50mm送料輪，適合一般通用的細條；而TF-813則採用90mm送料輪，較闊的細條合用。

It is mainly used for binding, mounted on the table at the right hand side of sewing machine and feeding the tape into the binder. Two sets of rollers, steel and plastic, are provided for different tapes. TF-713 is narrower, 50mm wide and TF-813 is wider, 90mm wide. Its anti-knotted device will alarm if the tape is knotted or can't be fed smoothly.



TF-714 / TF-814

垂直型送料器
Downward Tape Feeder

Max Width 最大寬度:	50mm (TF-714) / 90mm (TF-814)
Roller 送料輪:	鋼齒輪及塑膠輪(各一對) Steel & Plastic Rollers (One Pair Each)
Power 電源:	8W 110V ~ 220V
Packing Size 包裝尺寸:	45 x 29 x 27 cm

TF-714/TF-814送料器多用於面貼或鬆緊帶，置於縫紉機之後，由上而下將細條/鬆緊帶送至縫紉機前。隨機附上鋼齒輪及膠輪各一對，以配合不同質料的細條及鬆緊帶。特設蜂鳴器，當送布輪遇上細條打結或不能順暢地送料時，便會發出警示並停止運作。TF-714採用50mm送料輪，適合一般通用的細條；而TF-814則採用90mm送料輪，較闊的細條合用。

It is mainly used for tape attaching, mounted behind the sewing machine and feeding material into the machine. Two sets of rollers, steel and plastic, are provided for different tapes. TF-714 is narrower, 50mm wide and TF-814 is wider, 90mm wide. Its anti-knotted device will alarm if the tape is knotted or can't be fed smoothly.



TF-714U

垂直型送料器連防止打結裝置
Downward Tape Feeder with Untangling Device

Max Width 最大寬度:	50mm
Roller 送料輪:	鋼齒輪及塑膠輪(各一對) Steel & Plastic Rollers (One Pair Each)
Power 電源:	8W 110V ~ 220V

TF-714U結合了TF-714送料器及奧林比安防止打結裝置，用於面貼或鬆緊帶，置於縫紉機之後，由上而下將細條/鬆緊帶送至縫紉機前。隨機附上鋼齒輪及膠輪各一對，以配合不同質料的細條及鬆緊帶。防打結裝置與送料器連結，不停高速轉動可避免細條糾纏打結，保證送料器運作順利。另特設蜂鳴器，當送布輪遇上細條打結或不能順暢地送料時，便會發出警示並停止運作。

It is a combination of TF-714 tape feeder and Olympian Untangling Device. It is for tape or elastic which has been released and placed behind the sewing machine. The Untangling Device is linked with the tape feed. It rotate simultaneously with the tape feeder to loosen the tape before it was inserted into the feeder. Its anti-knotted device will alarm if the tape is knotted or can't be fed smoothly.

索引 Index

零件號 Parts Number	頁數 Page	零件號 Parts Number	頁數 Page	零件號 Parts Number	頁數 Page	零件號 Parts Number	頁數 Page
107-029	6	21140	19	24711	18	KH457-T2	24
107-029K	6	212-005A	19	24873S	23	KHF36	22
107-030	6	212-112	19	266125	5	KHF36A	9, 22
107-086	1	212-112K	22	266125K	5	KHF36B	9, 22
107-089	26	212-684	18	266125M	5	KHF36C	9, 22
107-254	1	212-96	18	3706	5	KHF38	18
107-4L	3	22185	15	3706K	5	KHF457	15
107-5L	3	22186	2	3707	5	KHF47	9
107-6L	4	22186-2M	2	3707K	5	KHF57	26
107-CL	4	22186-3M	2	411146 (502969)	12	KHF57AE	26
107-DL	4	22187	15	411195	13	KHF57BE	26
107-DR	4	22223	15	411196	14	KHF57CE	26
107-G5L	6	223628H	21	411295 (551899)	12	KHF59	11
107SGL	4	223773	23	411314	1	KHF59A	9, 11
107SGR	4	223884H	21	411358 (551905)	13	KHF59B	9, 11
112607SP	22	224029	22	411360 (551901)	13	KHF59C	10, 11
112W-C9	23	224053	22	411362 (551897)	12	KHF62	26
21010	20	225-48010	3	411364 (551909)	13	KHF62AE	26
21010-1	20	225-48119	3	411394 (551893)	12	KHF62BE	26
21010-1AL	21	225-81409S	3	411396 (551907)	13	KHF62CE	26
21010-1AR	21	225-81508S	3	411462 (551895)	12	KHF63	18
21010-2	20, 21	2280-T1	24	411464 (551903)	13	KHF68	17
21010-3	20	2280-T2	24	411480 (551911)	13	KHF71	17, 19
21010-3A	21	23061	20	411482 (551913)	13	KHF76	10, 12
21010A	21	23067FD	22	417920-L	3	KHF77	17
21014	22	23067NP	22	417920-S	3	KHF78A	17
21014-1	22	23067PF	22	417920-SN	3	KHF78B	17
21014-2	22	23069	23	417921	2	KHF79	10
21014-3	22	23071	20	438C	16	KHF81	18
210515	26	23072	20	438GA	16	KHF83	25
210516A-3	11, 12	23073	20	438GA-1	16	KHF92	17
210516A-4	11, 12	23207	20	457-CL	4	KHF96	18
210516A-5	11, 12	23388	23	457-CR	4	KHF97	17
210518	2	23388-4	23	457G-188	24	KHF99	18
210523	2	23388-5	23	457-T1	24	PT-107	14
210524	2	23388-6	23	457-T2	24	R23771	7
210524S	10	23425	8	503595	1	R438	16
210562A-2	10	235-12551	15	503605	2	R438CK	16
210562A-3	11, 12	23766A (457GB)	6	503689	1	S107H	10
210562A-4	11, 12	23768 (107K)	5	503690	2	S570AL	21
210562A-5	11, 12	23769	6	503733N	2	S570AR	21
210569	1	23770	7	503734N	2	SP-18N	25
210569A	10	23770K	7	51768-L	3	T-086	14
210569B	10	23771 (107C)	7	51768-S	3	T-254	14
210595	26	23771R	7	51768-SN	3	T-314	14
210596A-3	11, 12	23771S	7	541647	2	TF-713	27
210596A-4	11, 12	23772 (107E)	7	603766	8	TF-714	27
210596A-5	11, 12	23779 (457A)	7	831T	25	TF-714U	27
210600	2	23779A	8	91-052021-93	16	TF-813	27
210603	2	23779R	8	B109	9	TF-814	27
210604	2	23780 (457A1)	8	GB107	6	TL-107	14
210604S	10	23781	8	K10	25	TL-457	14
21139	19	23782	8	K41B	19	TR-107	15
21139A	19	23782-G	8	KH373-75	25	TR-457	15
21139B	19	23870	8	KH373-86	25		
21139C	19	241375	1	KH457-T1	24		

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Spare Parts &

Attachment of Lingerie

女仕服裝縫製設備
SPARE PARTS & ATTACHMENT OF
LINGERIE

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